



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-117
Job Sheet 184081



Part No: D350-567-117

Job Qty: 1 ea

Part Name: Super-Sized Vertical Reference Floor Window - Sliding Door Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEET 28 IPP Rev:A 08.09.30 new issue EC verified by: DD IPP REV:B 13.10.15 AS PER IIN
REV:E DD VERF:JLM IPP REV:C 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Stores/Pkg-2	9-89	OCT 23 2018
110	Packaging	1 pcs	11/30/18	11/30/18	0.00	0.00	Packaging1-3	DAS 69 9-89	OCT 24 2018
120	QC	1 pcs	11/30/18	11/30/18	0.00	0.00	QC4	DAS 21 9-89	OCT 24 2018
130	Packaging	1 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1	DAS 69 9-89	OCT 24 2018
135	DC	1 pcs	11/30/18	11/30/18	0.00	0.00	DC	DAS 21 9-89	OCT 24 2018
140	QC21-FG	1 Ea	11/30/18	11/30/18	0.00	0.00	QC21	DAS 21 9-89	OCT 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-031	Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5120783
D350-567-113	Replacement Exterior Super-Sized Window	1 Ea (1 ea)	90-Start up Operation	5116578
DT8439	Template	1 (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-031	1	0	0
	D350-567-113	1	0	0
	DT8439	1	0	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Plex 10/2/18 1:08 PM Dart.lajeunesse.marie

Container No: S120785



Part: D350-567-117

Job No: 184081

Serial No/Batch: S120785

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 FAA STC SH989NE

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Change Record

PAGE 1 OF 1

Part Number: D350-567-117

Description: FLOOR WINDOW INSTALLATION, EXTRA LARGE

[illegible]